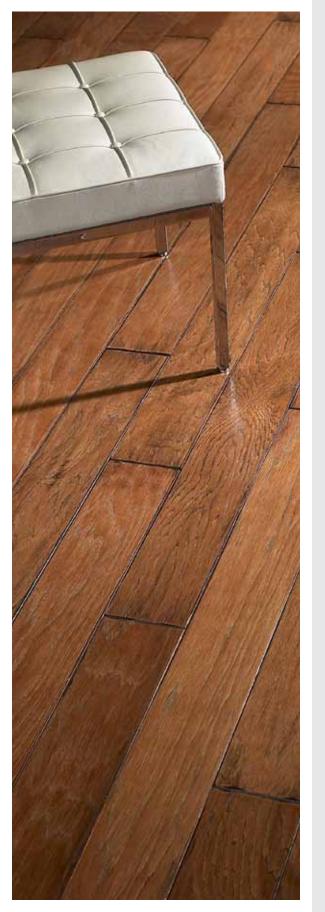
legacy hand-crafted hardwood collection
heritage hickory
inverness glenmore hickory
inverness king's grove hickory
inverness nottingham maple
inverness stonehenge walnut
inverness wiltshire walnut





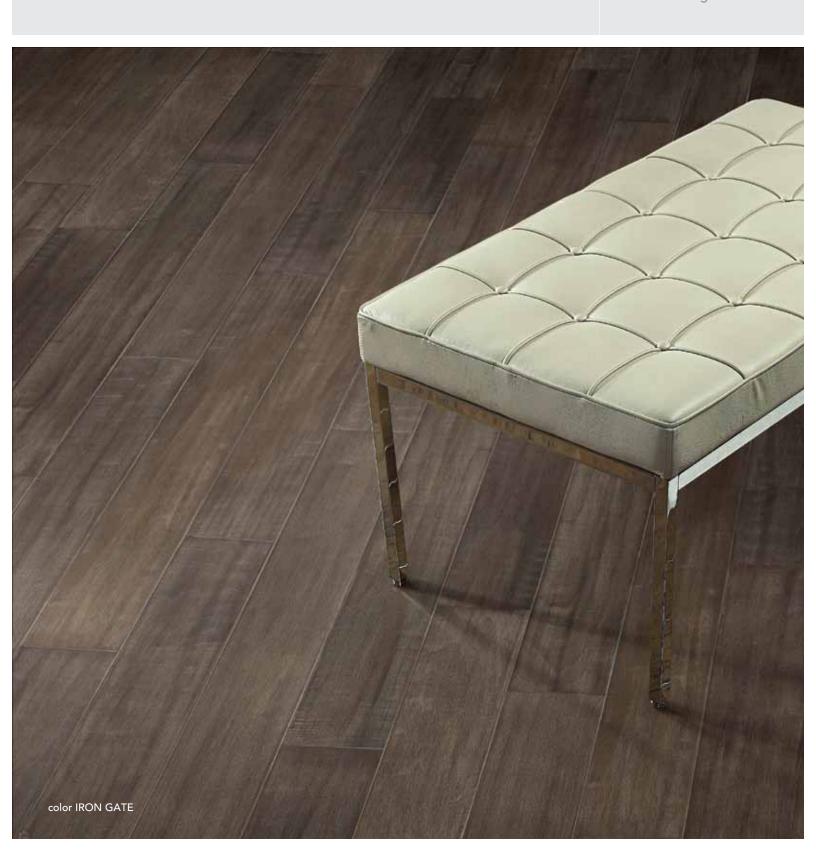
FEATURING STUNNING WOOD

GRAINS WITH WARM, INVITING

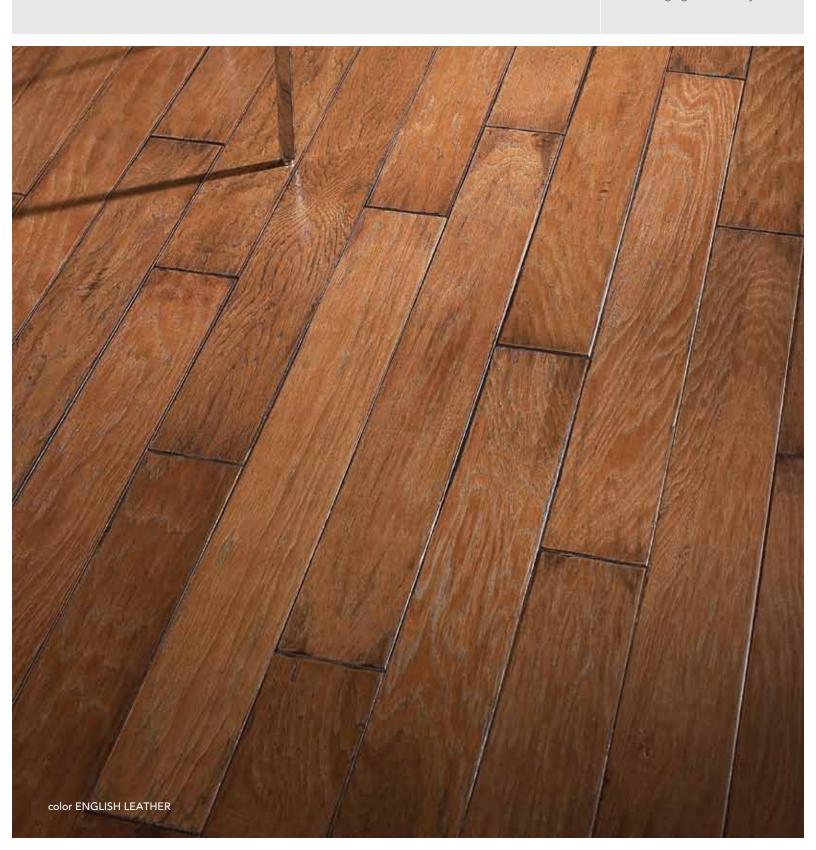
FINISHES THAT BRING A TOUCH OF

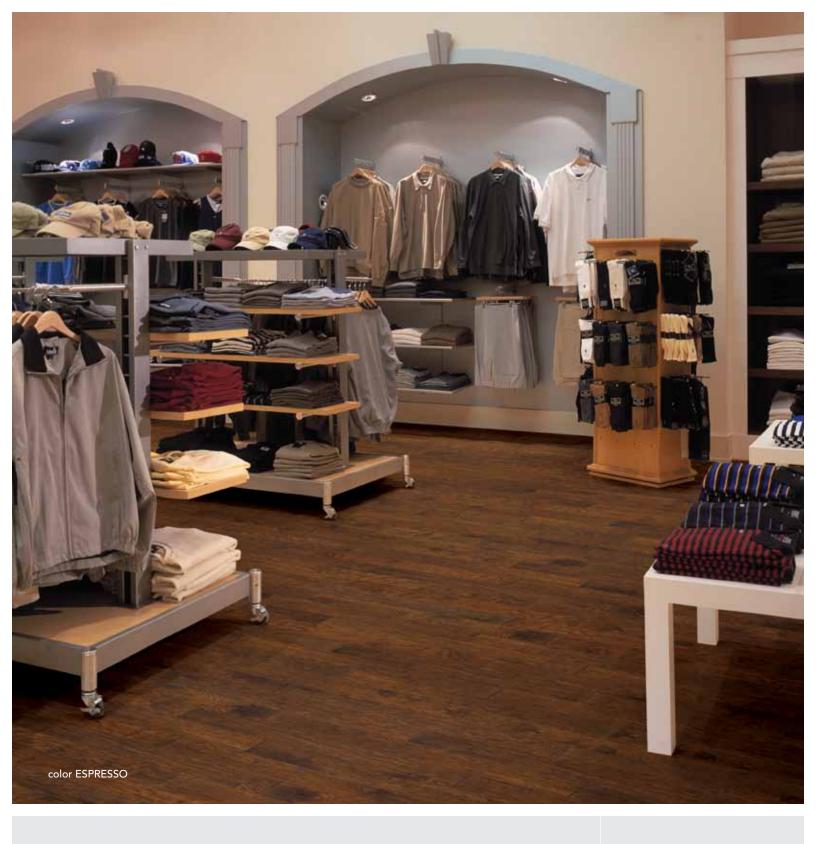
OLD WORLD ELEGANCE AND NEW

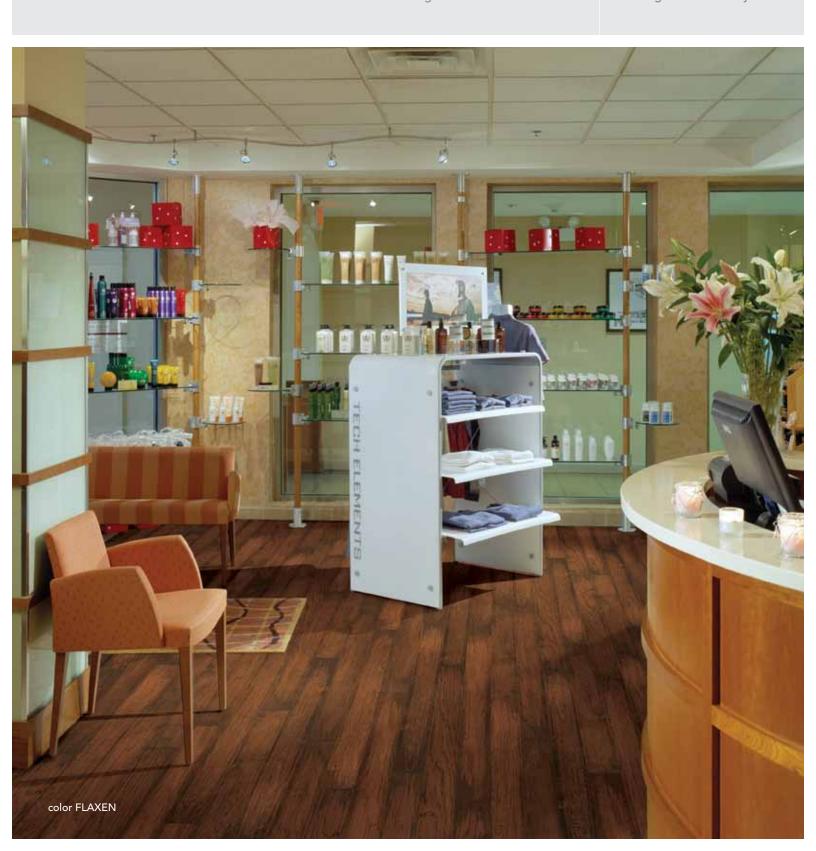
WORLD SENSIBILITY













# engineered plank construction

#### Array of Design Choices

Mannington Commercial Legacy Hand-Crafted Hardwood Collection offers a variety of choices for today's designers

- Plank width 5"
- A variety of species and colors
- Low luster
- Full bevel

#### **Ultimate Finish Durability**

- 8-step Quantum Guard HP<sup>™</sup> finish features aluminum oxide particles suspended in urethane and UV cured
- Quantum Guard HP<sup>™</sup> povides unsurpassed protection against normal wear, while ScratchResist helps protect against fine scratches that dull the appearance of other wood floors
- More durable than any on-site finish, this factory applied finish allows floors to be easily maintained

### A Foundation of Quality

- Premium wood species provide beauty and durability to our top face
- 100% North American Hardwoods give our inner plies incredible strength and stability



### **Engineered for Universal Installation**

- Most can be installed on, above or below grade
- Can be installed using glue, nail, staple, or float methods (style dependent)
- Precision-engineered UltraFit<sup>™</sup> Tongue and Groove System ensures a consistent, uniform fit and easy installation

### Constructed for amazing strength and stability

- Cross-grain construction provides greater dimensional stability than solid wood flooring
- 1/2" thickness provides strength for demanding commercial environments

# hardness of species

Brazilian cherry



The density and hardness of wood products varies by species. The hardness of species scale can help determine the optimal wood selection.

# recommended usages

Educational / Institutional		Hospital / Healthcare (a) continued		Office		
Classrooms (b)	R	Laboratories	NR, 1	Offices / Conference Rooms (b)	R	
Laboratories	NR, 1	Physical Therapy-dry	R	Computer Rooms (s)	R	
Computer Labs (f)	R	Ramped Corridors NR, 1 C		Corridors	NR, 3	
Multipurpose Rooms (b)(e)	R	Utility/Storage Rooms	R Lobbies (e)		R	
Cafeterias, Dining Areas (b)(d)	R	Lobby / Waiting Areas (e)	R	Elevators	NR, 3	
Food Service Areas	NR, 1	Assisted Living		Vestibules / Entryways (e)	NR, 3	
Dormitory Rooms (b)	R	Corridors, Patient Rooms (b)(e)	R Lunchrooms (b)(d)		R	
Locker Rooms	NR, 1	Residence Kitchens (d)	R Utility / Storage Rooms		R	
Lavatories	NR, 1	Multipurpose Rooms (b)	R	R Lavatories		
Corridors	NR, 3	Lavatories	NR, 1	NR, 1 Hospitality		
Ramps	NR, 1	Cafeterias, Dining Areas (b)(d)	R	Vestibules / Entryways	NR, 3	
Utility / Storage Areas	R	Retail (c)		Lobbies	NR, 3	
Libraries (b)	R	Sales Floors (b)	R	Elevators	NR, 3	
Hospital / Healthcare (a)		Checkout / Cash Wrap	NR, 3	Dining Rooms (b)(d) / Lounges (b)(d)	R	
Patient Rooms	NR, 1	Food Service	NR, 1	Corridors	NR, 3	
Patient Corridors	NR, 3	Entryways	NR, 3	Hospitality Rooms	R	
Procedure Rooms -wet	NR, 1	Dining (b)(d)(e)	R	R Lavatories		

Use recommendations are based on performance, cost, and the design criteria of the space—not solely on performance.

R: Product is RECOMMENDED for end use NR: Product is NOT RECOMMENDED for end use

Where NR is noted; the following code explains why for a particular use, another Mannington Commercial product may be more suitable than a wood flooring product 1. A product having more water resistance/slip resistance should be considered

2.Static control flooring normally recommended in this area

3. High Traffic area

#### NOTES:

- a. In most cases, medical and veterinary applications are similar.
- b. All furniture must have floor protectors. Casters must be clean and operate properly (minimum 1" width)
- c. Mannington Commercial Hardwood Floors are not recommended for commercial kitchens.
- d. Food and beverage spills must be spot cleaned immediately. No standing water
- e. Non-staining walk-off mats required at all exterior doors to keep sand, dirt, grit, grease and oil outside f. Not recommended if high level of static control is required; i.e. conductive or static dissipative.

NOTE: Mannington Commercial Hardwood floors are not recommended for exterior use or where golf or track shoes are present.

## wood moldings

Finish the Mannington Commercial Wood Floor with moldings that blend with and enhance its appearance.



reducer strip

For joining wood flooring to another floor of different height such as resilient or carpet.



t-molding

Used to cover the expansion space between wood floors and other floors of approximately the same height.



wall base

Covers the expansion space between the floor and the wall.



step down

Covers the expansion space on stair edges and provides a finished trim.



quarter round

Covers the expansion space between the floor and a wall.



baby threshold

Used at doorways to finish the space where the wood floor ends

# order codes

Legacy Hand-Crafted Hardwood Collection										
Species	Color	Thickness	Finish	Edge Style	Installation	Width	Order Code			
Heritage Hickory	Espresso	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	HH05ESN1			
Heritage Hickory	Hazelnut	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	HH05HZN1			
Heritage Hickory	Mocha	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	HH05MCN1			
Heritage Hickory	Saffron	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	HH05SNN1			
Heritage Hickory	Topaz	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	HH05TZN1			
Inverness Glenmore Hickory	Flaxen	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVG05FL1			
Inverness Glenmore Hickory	Russet	1/2"	Low Lustre	Full Bevel	G,S,N or F	5″	IVG05RU1			
Inverness King's Grove Hickory	English Leather	1/2"	Low Lustre	Full Bevel	G,S,N or F	5″	IVH05ELN1			
Inverness King's Grove Hickory	Saddle	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVH05SDN1			
Inverness Nottingham Maple	Clove	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVM05CVN1			
Inverness Nottingham Maple	Nutmeg	1/2"	Low Lustre	Full Bevel	G,S,N or F	5″	IVM05NGN1			
Inverness Nottingham Maple	Allspice	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVM05ASN1			
Inverness Stonehenge Walnut	Alabaster	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVS05AB1			
Inverness Stonehenge Walnut	Iron Gate	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVS05IG1			
Inverness Wiltshire Walnut	River Stone	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVW05RS1			
Inverness Wiltshire Walnut	Tawny	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVW05TA1			
Inverness Wiltshire Walnut	Fireside	1/2"	Low Lustre	Full Bevel	G,S,N or F	5"	IVW05FS1			

Installation: G=Glue, S=Staple, N=Nail and F=Float

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#### **FEATURES**

The classic beauty and rustic charm of hardwoods are brought together flawlessly in the Legacy Hand-Crafted Hardwood Collection, featuring stunning wood grains with warm, inviting finishes that bring a touch of old world elegance and new world sensibility to any commercial setting.

Quality engineered with a cross-grain construction for maximum strength and dimensional stability compared to solid wood flooring. Premium wood species are used for top ply surface and 100% North American hardwoods for the inner plies. Northern hardwoods are used for the top ply because they produce a tighter grain, exceptional strength and long term durability.

Quantum Guard™ HP is an 8-Step finish featuring aluminum oxide particles suspended in urethane and UV cured. Limited 5 Year Quantum Guard™ HP Finish Warranty.

Precision-engineered UltraFit™ Tongue and Groove System ensures a consistent, uniform fit and easy installation.



- Engineered hardwood flooring utilizes more of each log than solid wood flooring and a variety of hardwood species are used for the inner plies which reduces forest waste.
- Logs are rotary peeled on a lathe using a knife instead of a saw blade eliminating the kerf or sawdust waste.
- Our hardwood veneer layers are bonded with a water-based and solvent free adhesive.
- We use our mill wood waste as fuel for creating process steam to heat logs, dry the veneer, and heat buildings.
- Mannington engineered hardwood floors are low emitting. Technology improvements allow us to use solvent free components and finishes. There is no formaldehyde added during any steps of manufacturing and product both Phase I and Phase II compliant to CARB (California Air Resources Board) formaldehyde requirements.
- All components of Quantum Guard™ HP are made with 100% solids and contain no VOC's.
- Installation adhesives comply with strict state and federal VOC regulations and contain no chlorinated solvents or ozone depleting chemicals. Adhesives meet VOC content limit of SCAQMD Rule #1168 and may contribute to LEED IEQ Credit 4.1.
- Legacy Hand-Crafted Hardwood Collection is manufactured in Highpoint, North Carolina and may contribute to LEED RM Credit 5.1 and 5.2.
- Legacy Hand-Crafted Hardwood Collection meets the FSC controlled woods standard. A Pure FSC option is available for large projects.